

# New Part WOW Process - Metal

## Speed-TEC System



**STEP 1:** Clean and inspect panel. Use Permaloid® Silicone Remover 7010 and Audurra Degreasing Cloth.



**STEP 2:** If required, sand with Audurra Premium Sanding Disc C to remove imperfections in e-coat. If there are no imperfections, go to step 3.



**STEP 3:** Scuff sand entire panel with Audurra Fleece Pad very fine (red)\*.



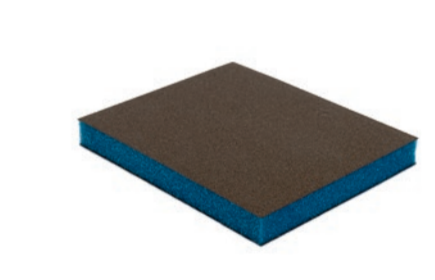
**STEP 4:** Clean panel thoroughly. Use Permaloid® Silicone Remover 7010 and Audurra Degreasing Cloth.



**STEP 5:** If required prime bare metal sand through areas by using Priomat® Reactive Pretreatment Wipes 4000. Flash off. Apply Permasolid® HS Wet-on-Wet Speed Surfacer 5550. Flash off.



**STEP 6:** If needed, remove dust inclusions by using Audurra Sanding Sponge Flex Ultrafine Blue.



\*Due to the wide variety of electrocoats present on the market, its quality can differ a lot. For this reason preferably scuff sand the e-coat. Follow relevant Spies Hecker product TDS' s.

Some products in this chart may not be available in Australia & New Zealand however alternatives can be supplied.

This New Part WOW Process for Metal has been performed using products from the Spies Hecker product range.



Spies Hecker – simply closer.

